

**Data Sheet**

Reference No.: 43706

**Transfer Press -mechanical-**

Brand: KAISER  
 Model: KSTU ZA 2000-15P  
 YoM, approx.: 1994 used  
 Reconditioned:  
 Controls:



**Press Design**

drive system: eccentric / crank  
 frame design: H-frame, tie rod  
 openings in uprights: yes  
 table cushion: yes  
 feedstock transport direction: left to right

**Press forces**

total force (nominal): 200 to

**Press Table**

table surface (left-right): 1780 mm  
 table surface (front-back): 1300 mm  
 opening in bed (left-right): 1445 mm  
 opening in bed (front-back): 260 mm

**Slide**

slide force: 200 to  
 table surface (left-right): 1500 mm  
 table surface (front-back): 1100 mm  
 stroke: 178 mm  
 stroke rate (max.): 120 /min

**slide (mechan. Press)**

slide adjustment: 150 mm  
 stroke rate (min.): 20 /min  
 stroke rate (max.): 120 /min

**Die Cushion (table cushion)**

number of cushions: 11  
 cushion force: 3 to

**Tool Assembly Dimensions**

shut height (stroke down, adjustment up), BDC: 542 mm

**Decoiler**

design: twin reel  
 sheet width max.: 260 mm  
 coil weight max.: 2 to  
 max. diameter of coil: 1500 mm  
 mandrel expansion range from: 460 mm  
 mandrel expansion range up to: 530 mm

**Leveller Unit**

sheet width max.: 250 mm  
 sheet thickness max.: 2 mm  
 sheet thickness min.: 0.3 mm  
 number of leveller rolls: 19  
 diameter of leveller rolls: 18 mm  
 feed velocity min.: 5 m/min  
 feed velocity max.: 60 m/min  
 loop controls: yes

**Strip-Feeder**

feeder type: roll feeder  
 sheet width max.: 250 mm

**Transfer System**

distance between tools, stroke X max.: 260 mm  
 distance between tools, stroke X min.: 60 mm  
 stroke Y fix: 55 mm  
 Inner width clamping rails closed max.: 455 mm  
 Inner width clamping rails closed min.: 205 mm

**Electrical specifications**

mains voltage: 400 V  
 mains frequency: 50 Hz

**Attachments (presses)**

decoiler: yes  
 leveller unit: yes  
 strip feeder: yes  
 gripper transfer system: yes

**Additional Information:**

+ Coil feed line KOHLER with straightener 18.260/19 + Feeder KAISER KWV 250 + 2 bars transfer SANDER with adjustable pitch cushion rail with various cushions and filler data sheet available)

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**Photos & Documents**

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Video Template:  
| [https://www.youtube.com/embed/A\\_VPCxNaR4](https://www.youtube.com/embed/A_VPCxNaR4) |